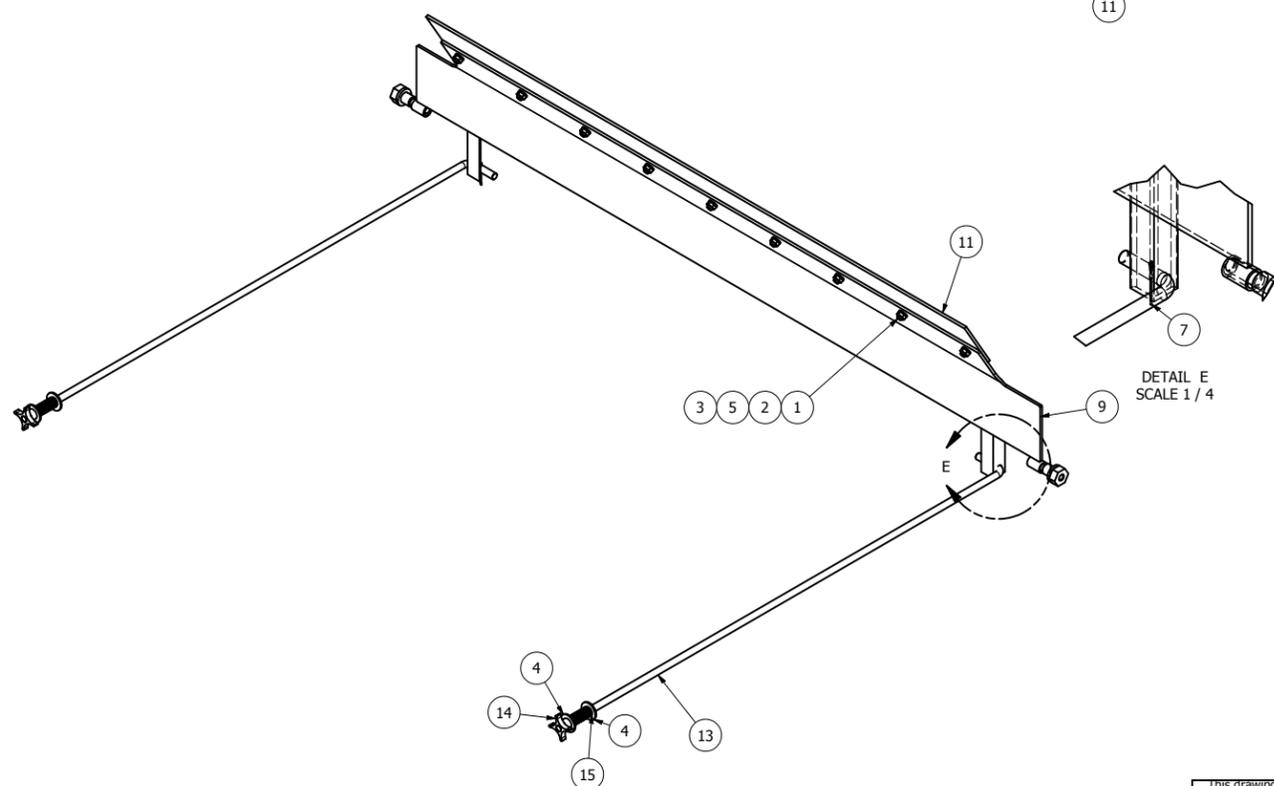
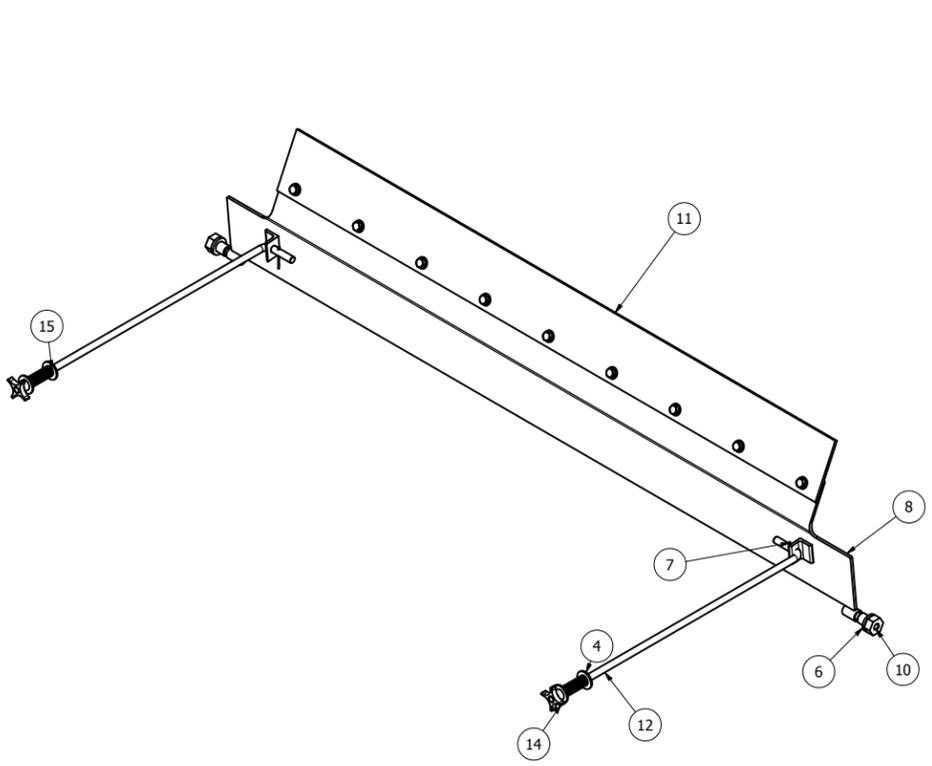
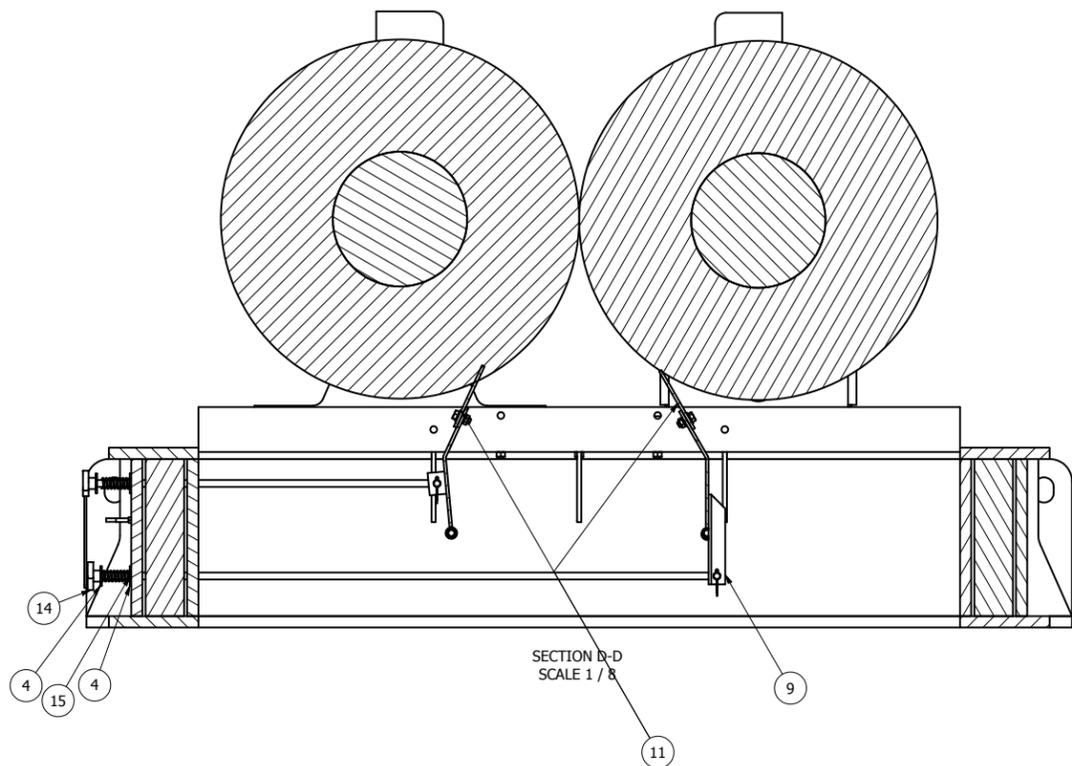
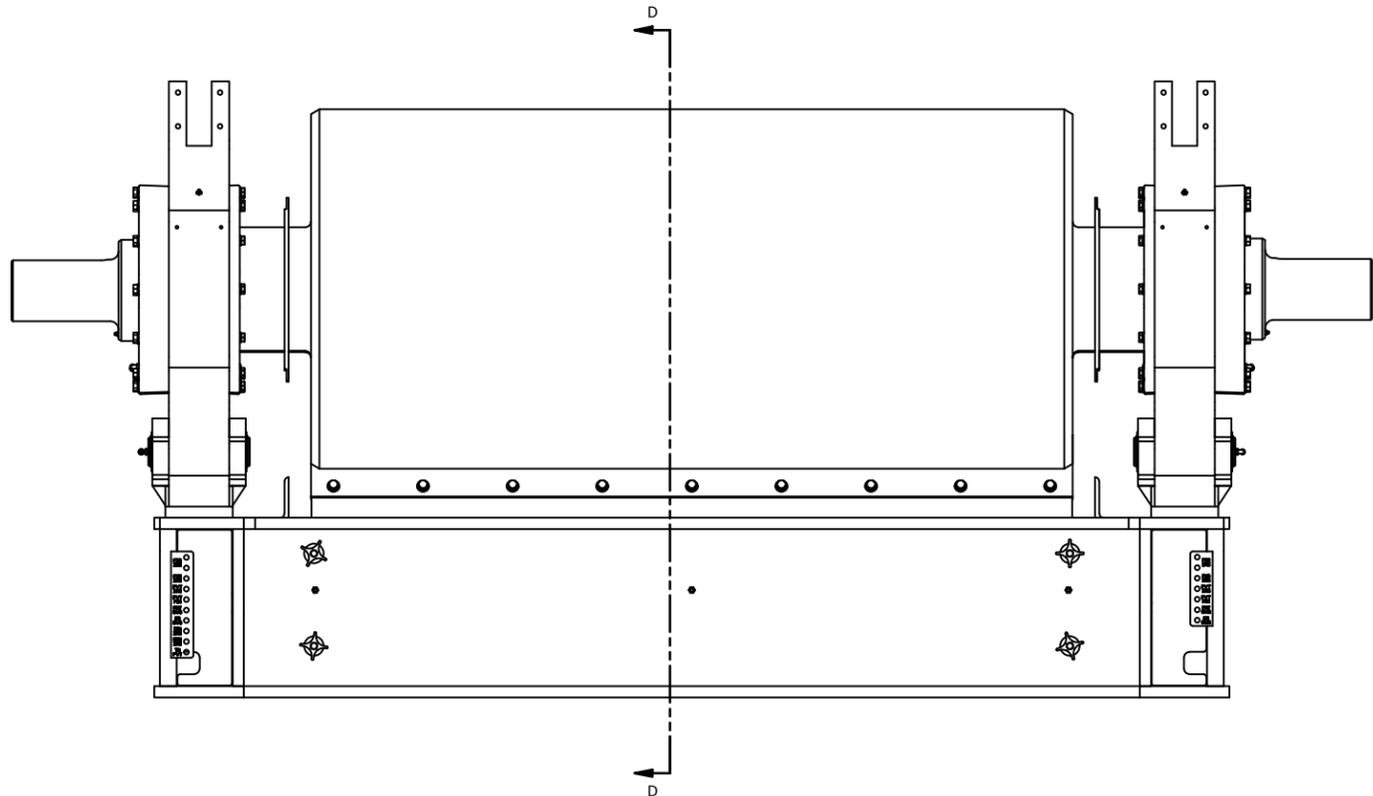


REVISION HISTORY				
REV	LTR	DESCRIPTION	DATE	APPROVED
A	K050006	RELEASE	3/8/2005	RAWUTHRICH



ITEM	PART NUMBER	QTY	DESCRIPTION
15	K917-00451	4	SPRING, LEE SPRING LHC-156M-2
14	K910-01271	4	KNOB, NORTHWESTERN HK-5T 17510
13	K200-07320	2	ROD, SCRAPER TNSN, REAR SS DL DRV FL, 32"
12	K200-07319	2	ROD, SCRAPER TNSN, FRNT SS DL DRV FL, 32"
11	K200-06814	2	SCRAPER, ROLL 32 X 68"
10	K200-03530	4	SCRAPER ROD WLDMT, REMOVEABLE 18/24/32"
9	K100-03238	1	BRKT WLDMT, REAR SCPR, SS DDRV 32X68" FL
8	K100-03237	1	BRKT WLDMT, FNT SCRPR, SS DDRV 32 X 68" FL
7	70002011	4	PIN, COTTER 3/32 X 2.00" SS 18-8
6	67127400	4	WASHER, LOCK HELICAL T304 SS 1.00"
5	67125200	18	WASHER, LOCK HELICAL 18-8 SS, 1/2"
4	67105800	8	WASHER, FLAT 18-8SS 5/8" WIDE TYPE A
3	67105200	18	WASHER, FLAT T18-8 SS TYPE A 1/2"
2	67085200	18	NUT, HEX JAM 18-8 SS, 1/2-13
1	67055226	18	HHCS, 18-8 SS 1/2-13 X 1.25"

- NOTES:
- DO NOT SCALE FROM DRAWING.
  - ONE PIECE REQUIRED PER K000-06062: ROLLER MILL ASSY, DUAL DRIVE 32 X 68" FL.
  - ADJUSTMENT: TURN KNOBS CLOCKWISE UNTIL BLADES JUST TOUCH ROLL.
  - TRIM TAIL OF COTTER PINS AFTER INSTALLATION OF SCRAPERS.
  - APPLY A THIN, EVEN COATING OF FOOD GRADE SS ANTI-SIEZE (FDA SPEC SECTION 178.3570) TO ALL SS MALE FASTENER THREADS BEFORE ASSEMBLY.

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E CF  
NO MANUAL CHANGES  
EXCEPT AS NOTED

FINISH: NONE  
SCALE: 1:8  
DRAWN BY: RWUTHRICH  
APPROVED BY: DMJ

DIVISION OF A. T. FERRELL COMPANY  
SINCE 1869  
BLUFFTON, INDIANA - USA

TITLE: SCRAPER ASSY/INSTALL, SS DUAL DRIVE 32 X 68" FL

DATE: 2/7/2005  
SIZE: D  
PART NUMBER: K100-03236  
SHEET: 1 of 1

K100-03236