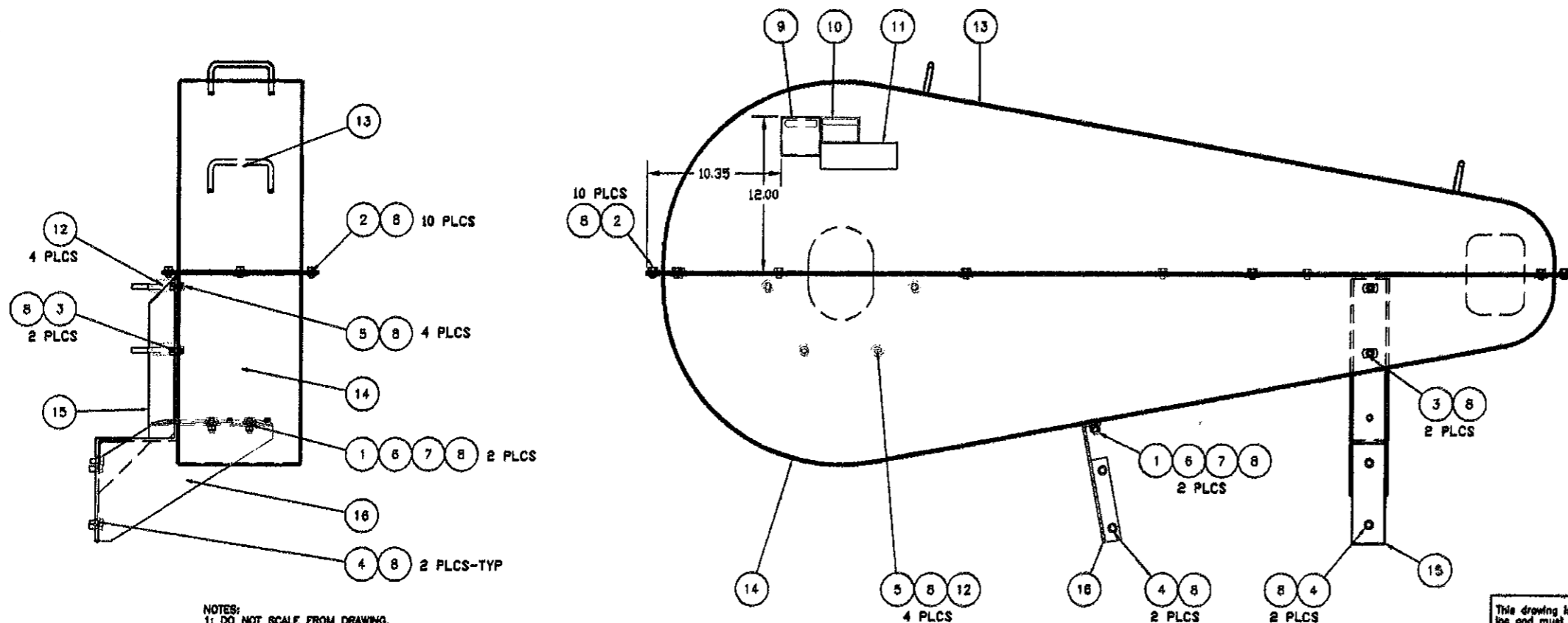


FASTEN BOTH BRACKETS TO LOWER GUARD. THEN ATTACH LOWER GUARD TO BEARING HOUSING & LEVEL. MARK BRACKET HOLE LOCATIONS ON BASE. DRILL .310 THRU & TAP 3/8-16, 4 PLCS.

2 PLCS, DRILL .310 THRU, TAP 3/8-16

2 PLCS, DRILL .310 THRU, TAP 3/8-16



NOTES:  
 1: DO NOT SCALE FROM DRAWING.  
 2: ONE PIECE REQUIRED PER K000-00184: ROLLER MILL ASSY, DUAL DRIVE 18 X 36".  
 3: APPLY DECALS AFTER TOUCH-UP PAINT.

Item	PART NUMBER	Qty	DESCRIPTION
16	K200-06931	1	MNT BRKT, LWR, GUARD 32X68"
15	K200-06616	1	MNT BRKT, GD, DUAL DRV 18"
14	K200-06586	1	GUARD WLDMT, FIXED LWR DUAL DRV 18"
13	K200-06584	1	GD WLDMT, FIXED UPR, DUAL DRV 18"
12	K200-04339	4	SPACER, GUARD 10"
11	80008509	1	LABEL, DANGER KEEP HANDS CLEAR
10	80003643	1	DECAL, WARNING BELT & CHAIN
9	80003568	1	DECAL, DANGER, CVR SECURED
8	66444400	22	WASHER, LOCK 3/8" PLT
7	66404400	2	WASHER, FLAT 3/8" PLT
6	66084400	2	HEX NUT, 3/8-16 PLT
5	62584449	4	HHCS, 3/8-16 X 3.75"
4	62584417	4	HHCS, 3/8-16 X 3/4"
3	62584415	2	HHCS, 3/8-16 X 5/8"
2	62584412	10	HHCS, 3/8-16 X 1/2"
1	60264422	2	BOLT, CARR 3/8-16 X 1.00"

CAD NO MANUAL CHANGES TOLERANCES SHOWN AS NOTED

**Ferrell-Ross**  
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 BOSTON, MASSACHUSETTS U.S.A.

DATE: 4/13/02  
 DRAWING NO.: K100-03054  
 SHEET: 1 of 1

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