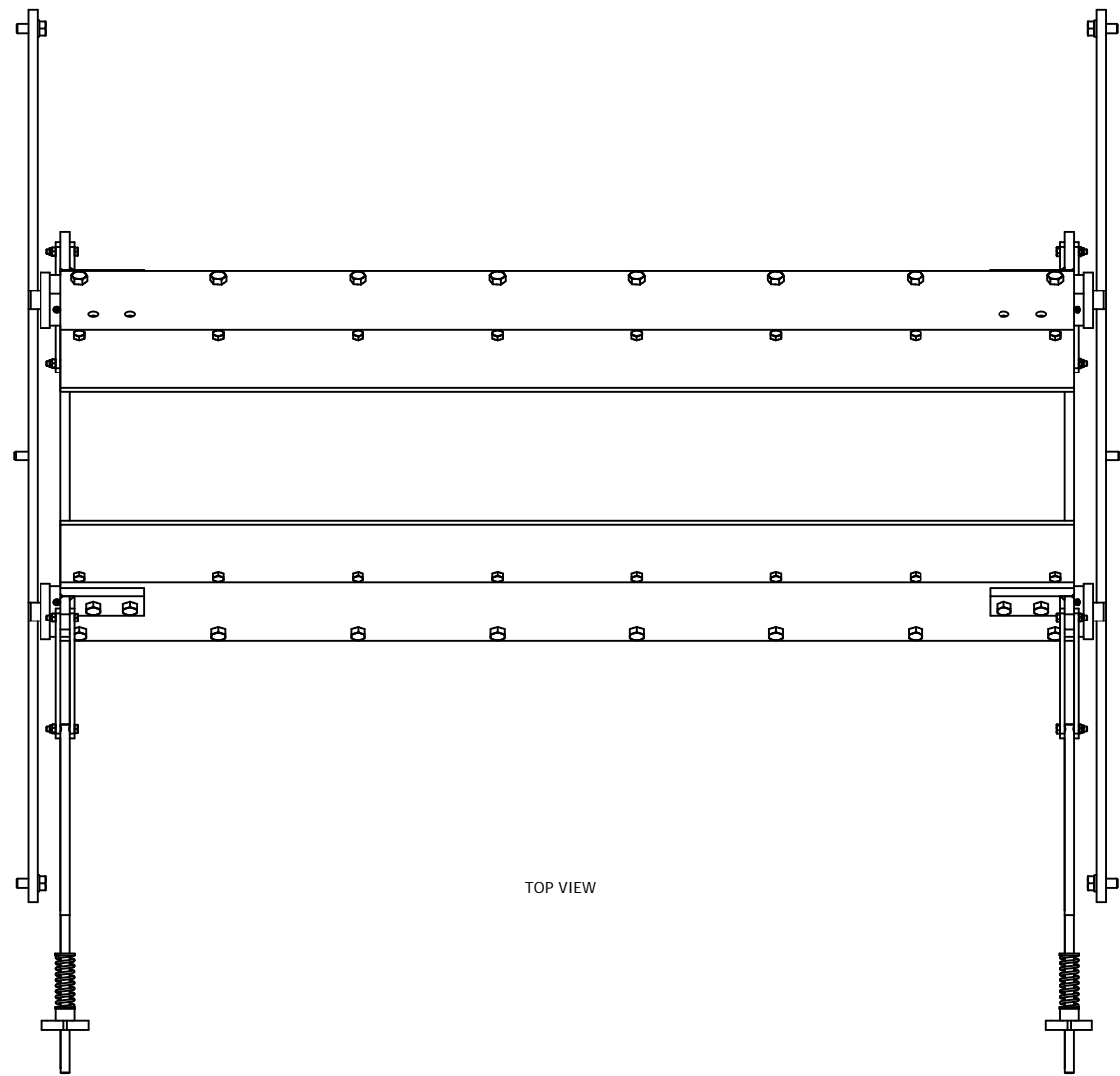
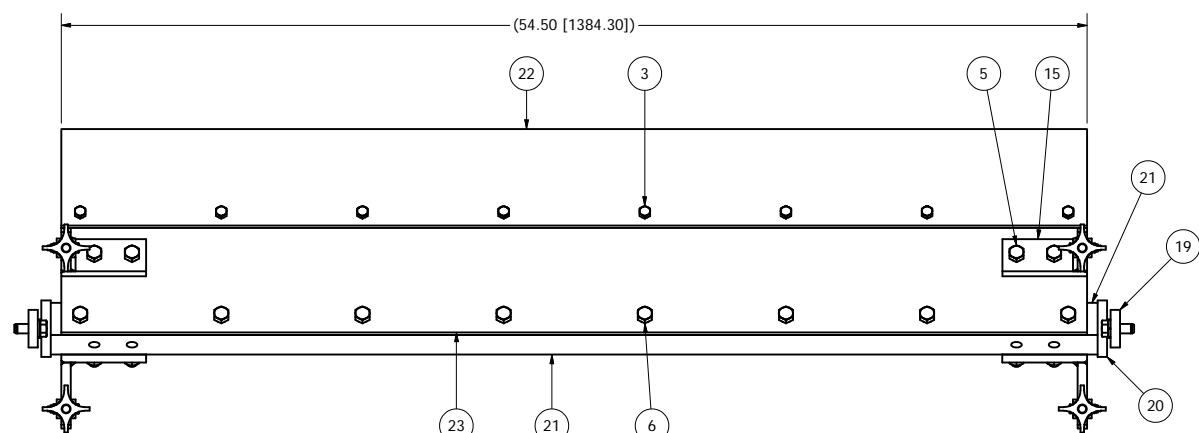


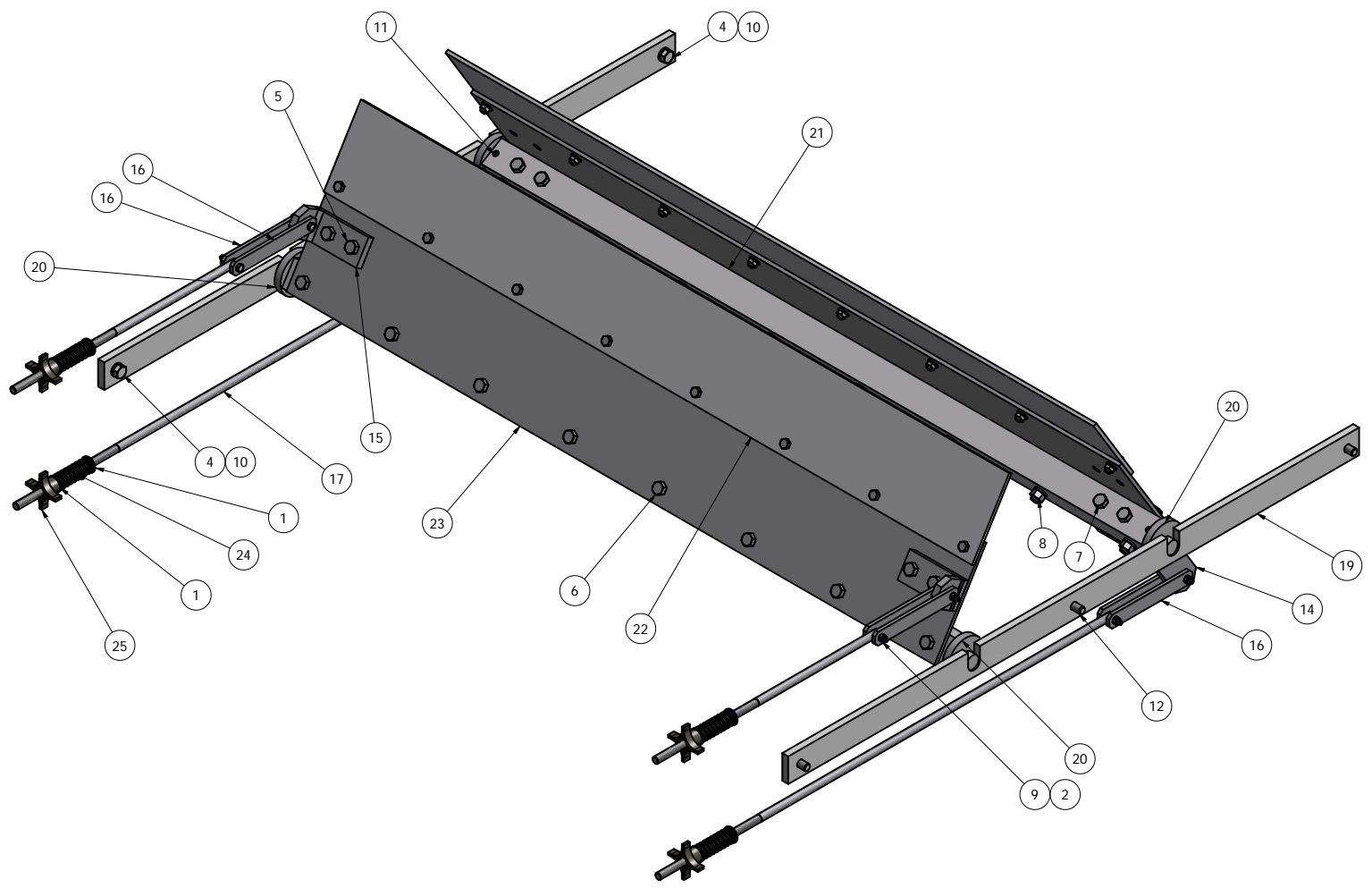
REVISION HISTORY				
REV	ECN	DESCRIPTION	DATE	APPROVED
A	K010075	RELEASE	9/19/2001	PGGALEA
B	K070147	REDRAWN INVENTOR	11/2/2007	DMJOHNSON
C	K070175	K201-00268 WAS 4 PCS	11/13/2007	PGGALEA
D	K080012	67254400 WAS 67324400	2/12/2008	DMJOHNSON
E	K110220	UNDO REV D	10/14/2011	jlmoss



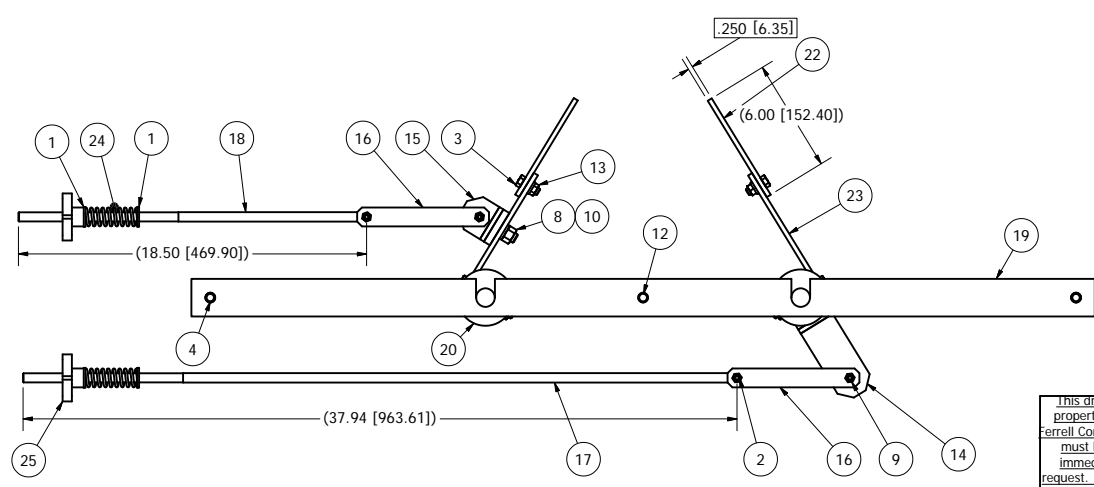
TOP VIEW



FRONT VIEW



RIGHT SIDE VIEW



ITEM	PART NUMBER	QTY	DESCRIPTION
25	K910-01261	4	KNOB, CAST 1/2-13 OPEN
24	K201-00268	8	SPRING, SCRAPER TENSION 2.75"
23	K200-05863	2	PLT, SCRAPER BACKING FL 24 X 56"
22	K200-05862	2	BLADE, SCRAPER .25X6.00" ALUM 24X56"
21	K200-05861	2	BAR, SCRAPER FL 24 X 56"
20	K200-02274	4	END, SCRAPER BAR FL 24"
19	K200-02014	2	SUPPORT, SCRAPER 24" FL
18	K200-02013	2	ROD, FRONT TENSION, SCRAPER FL 24"
17	K200-02012	2	ROD, REAR TENSION, SCRAPER FL 24"
16	K200-02011	8	LINK, ROD, SCRAPER FL 24"
15	K200-02010	2	BRACKET WLDMT, UPR ROD, SCRAPER FL 24"
14	K200-02009	2	BRACKET WLDMT, LWR ROD, SCRAPER FL 24"
13	67324400	16	NUT, HEX SERR LOCK 18-8 SS, 3/8-16
12	67185226	2	SHCS, FLT CNTRSINK T304 SS 1/2-13X1.25"
11	67134408	4	SCW, SET 18-8 SS 3/8-16 X .38" SCKT KNLRD CUP PT
10	67125200	28	WASHER, LOCK HELICAL 18-8 SS, 1/2"
9	67093300	8	NUT, HEX 18-8 SS 1/4-20 NYLOCK
8	67065200	24	NUT, HEX 18-8 SS 1/2-13
7	67055244	4	HHCS, 18-8 SS, 1/2-13 X 3.25"
6	67055242	16	HHCS, 18-8 SS, 1/2-13 X 3.00"
5	67055228	4	HHCS, 18-8 SS 1/2-13 X 1.50"
4	67055226	4	HHCS, 18-8 SS 1/2-13 X 1.25"
3	67054422	16	HHCS, 18-8 SS 3/8-16 X 1.00"
2	67053328	8	HHCS, 18-8 SS, 1/4-20 X 1.50"
1	66405200	8	WASHER, FLAT 1/2" TYPE A

NOTES:  
 1. DO NOT SCALE FROM DRAWING.  
 2. ONE PIECE REQ'D PER K000-02456: ROLLER MILL ASSY, FL 24 X 56".  
 3. ONE PIECE REQ'D PER K000-02460: ROLLER MILL ASSY, RF/OS 24 X 56".  
 4. FOR 3/8" THICK SCRAPER BLADE SEE K200-05999: BLADE, SCRAPER 3/8" ALUM, 24 X 56".  
 5. APPLY A THIN EVEN COAT OF FOOD GRADE SS ANTI-SEIZE (FDA SPEC SECTION 178.3570) TO ALL SS MALE FASTNER THREADS BEFORE ASSEMBLYING.

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**CAD**  
 NO MANUAL CHANGES TOLERANCES EXCEPT AS NOTED

DIVISION OF A. T. FERRELL COMPANY  
 SINCE 1867  
 BLUFFTON, INDIANA - USA

FINISH: NONE  
 SCALE: 1:5  
 DRAWN BY: pggalea  
 APPROVED BY: DMJ

TITLE: SCRAPER ASSY, FL/OS 24 X 56"  
 DATE: 11/1/2007  
 SIZE: D  
 PART NUMBER: K100-02416  
 SHEET: 1 of 1