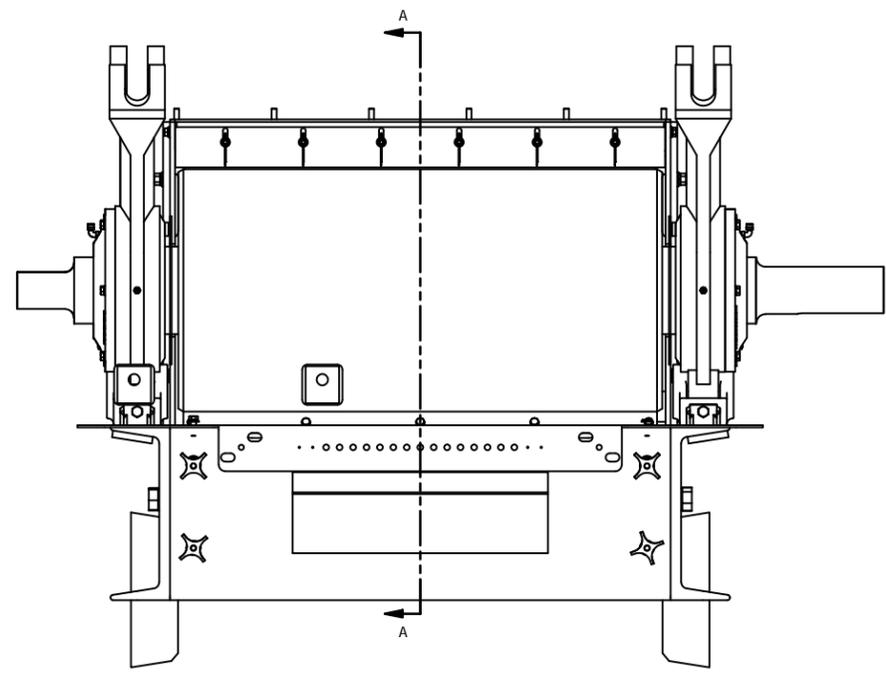
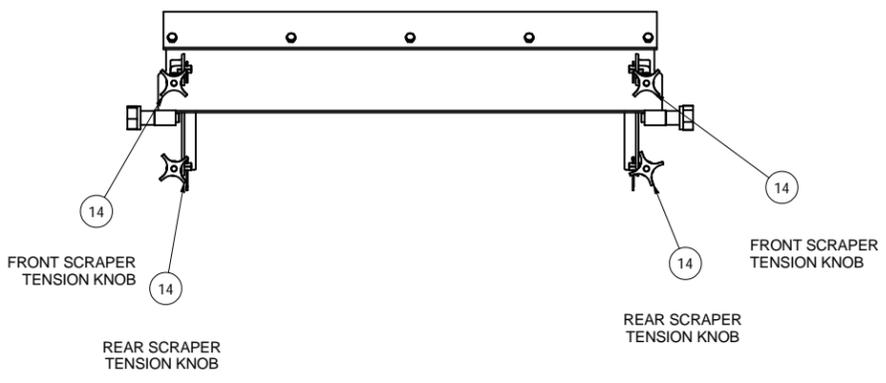
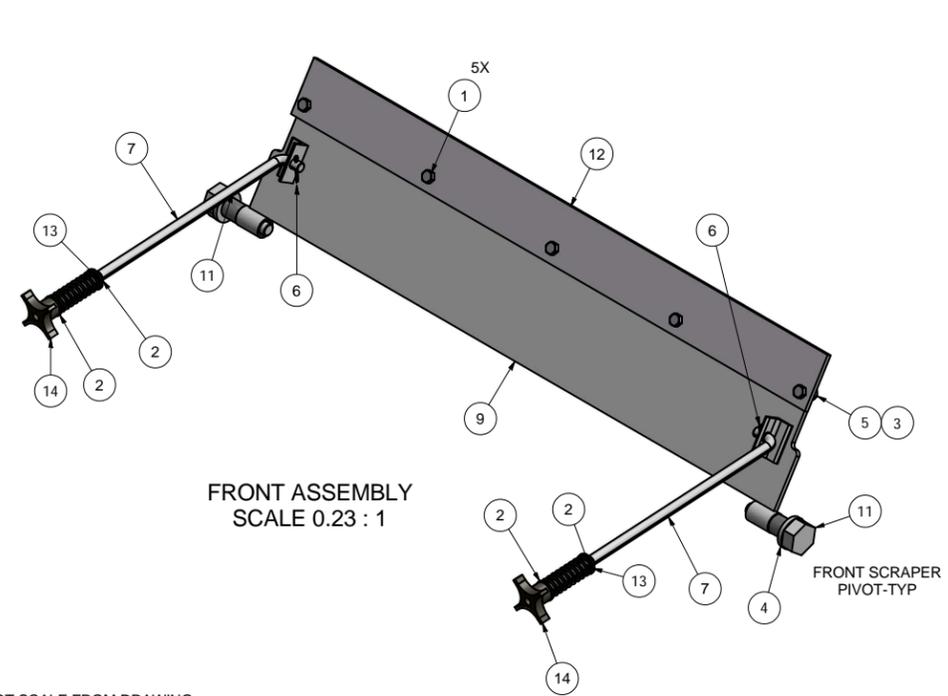
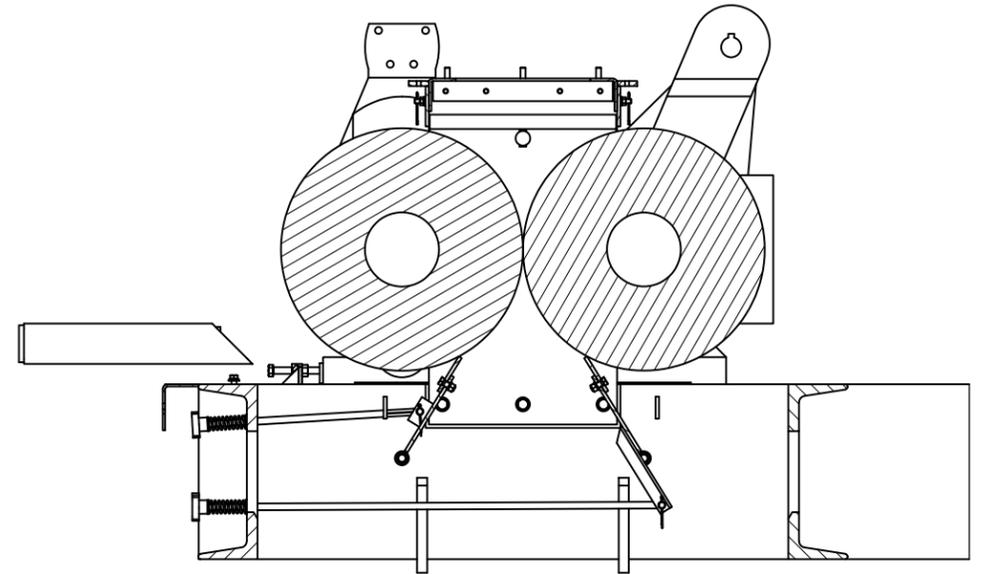


REVISION HISTORY				
REV	ECN	DESCRIPTION	DATE	APPROVED
A	K020080	RELEASE	11/14/2002	dmjohnson
B	K110103	REDRAWN INVENTOR, 68064400 WAS 67064400	5/24/2011	dcclark



FRONT VIEW INSTALLATION  
SCALE 0.15 : 1



FRONT ASSEMBLY  
SCALE 0.23 : 1



REAR ASSEMBLY  
SCALE 0.23 : 1

ITEM	PART NUMBER	QTY	DESCRIPTION
14	K910-01261	4	KNOB, CAST 1/2-13 OPEN
13	K201-00268	4	SPRING, SCRAPER TENSION 2.75"
12	K200-04024	2	BLADE, SCRAPER .25" ALUM 10/18/20X36"
11	K200-03530	4	ROD, SCRAPER, REMOVEABLE 18/24"
10	K200-00637	1	BRACKET WLDMT, REAR SCRAPER, SS DL DRV, 18X36"
9	K200-00636	1	BRACKET WLDMT, FNT SCRAPER, SS DL DRV, 18X36"
8	K200-00617	2	ROD, SCRAPER TENSION, REAR SS 18"
7	K200-00616	2	ROD, SCRAPER TENSION, FRONT SS 18"
6	70002011	4	PIN, COTTER 18-8 SS, 3/32 X 2.00"
5	68064400	10	NUT, HEX 410 SS 3/8-16
4	67127400	4	WASHER, LOCK HELICAL 18-8 SS 1.00"
3	67124400	10	WASHER, LOCK HELICAL 18-8 SS 3/8"
2	67105200	8	WASHER, FLAT T18-8 SS TYPE A 1/2"
1	67054422	10	HHCS, 18-8 SS 3/8-16 X 1.00"

NOTES:  
 1. DO NOT SCALE FROM DRAWING.  
 2. ONE PIECE REQUIRED PER K000-00184: ROLLER MILL ASSY, DUAL DRIVE FL, 18 X 36".  
 3. SCRAPER ADJUSTMENT: TIGHTEN TENSION KNOBS (TURN CLOCKWISE) EQUALLY UNTIL SCRAPER JUST TOUCHES ROLL.  
 4. TRIM TAIL, COTTER PINS, AFTER INSTALLING.  
 5. APPLY A THIN, EVEN COAT OF FOOD GRADE SS ANTI-SIEZE (FDA SPEC SECTION 178.3570) TO ALL SS MALE FASTENER THREADS BEFORE ASSEMBLY.  
 6. OPTIONAL SCRAPER BLADES AVAILABLE. TO SUBSTITUTE BLADES, MINUS OUT TWO PIECES K200-04024 ON SALES ORDER & ADD TWO PIECES OF EITHER OF THE FOLLOWING:  
 A. K910-00006: BLADE, SCRAPER SPL FL .38", 18/20 X 36".  
 B. K910-00020: BLADE, SCRAPER SPL FL .50", 18/20 X 36".

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	DECIMAL: .005 FRACTIONAL: 1/32 ANGULAR: 1/2-			FINISH: NONE SCALE: 0.16:1 DATE: 5/24/2011
	TITLE: SCRAPER ASSY, SS DUAL DRIVE .25", 18 X 36"		PART NUMBER: K100-00781	SHEET: 1 of 1
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K100-00781