


Item	PART NUMBER	Qty	DESCRIPTION
22	K902-11301	2	BRNG, PB SKF SYR-115 1.94"
21	K200-10884	2	SPACER, IDLER BRNG 10/12/18"
20	K200-10873	1	GUARD, BTM DIFF IDLER 18/20X30/36"
19	K200-10855	1	END, IDLER SHAFT GUARD
18	K200-01877	1	GUARD, DIFF SHAFT 18/20X30/36"
17	K200-00088	1	SHAFT, DIFF IDLER 24.50", 18/20"
18	K100-01415	2	IDLER SCREW WLDMT, 5/8-11 XHD 18/20"
15	K100-01414	2	IDLER SLIDE WLDMT, 5/8-11 XHD 18/20"
14	F91943180	1	SHEAVE, 4C 18.0 E
13	F91523001	2	SHEAVE, 4C 12.0 E
12	70012003	2	FITTING, GREASE #1611-B 45° 1/8-27 NPT
11	66783300	4	NUT, HEX LOCK SERR FLANGE, 1/4-20
10	66448800	4	WASHER, LOCK 5/8"
9	66405800	8	WASHER, FLAT 5/8" PLT
8	66105800	4	NUT, HEX JAM 5/8-11 PLT
7	66085800	4	NUT, HEX 5/8-11 PLT
6	65482205	4	SCW, MACH HX SLT HD T/C 8-32X1/4"
5	62583312	4	HHCS, 1/4-20 X 1/2"
4	49001236	2	KEY, 5/8 SQ X 2.25"
3	45013134	4	V-BELT CC128
2	44011338	2	BUSHING, E 2.750
1	44011325	1	BUSHING, E 1.8375

NOTES:
 1: DO NOT SCALE FROM DRAWING.
 2: ONE PIECE REQUIRED PER K000-00171; ROLLER MILL ASSY, RH FL 18 X 36".
 3: ONE PIECE REQUIRED PER K000-00172; ROLLER MILL ASSY, LH FL 18 X 36".
 4: RIGHT HAND DRIVE SHOWN, ASSEMBLE SYMMETRICALLY OPPOSITE FOR LEFT HAND.
 5: FILE NAME: K100-00462RH.

CAD NO MANUAL CHANGES		 A DIVISION OF AT, FEDERAL COMPANY BOSTON, MASSACHUSETTS, U.S.A.	
TOLERANCES (UNLESS NOTED)			
GENERAL FINISH NONE	SCALE 3/16	DRAWN BY DJ	APPROVED BY X.X.X.
FRACTIONAL 1/32	DRAWING TITLE: DIFF IDLER ASSY, 1.0:1 18/20"		
ANGULAR 1/2°	DATE 9/22/01	SIZE D	DRAWING NO. K100-00462
			SHEET 1 of 1