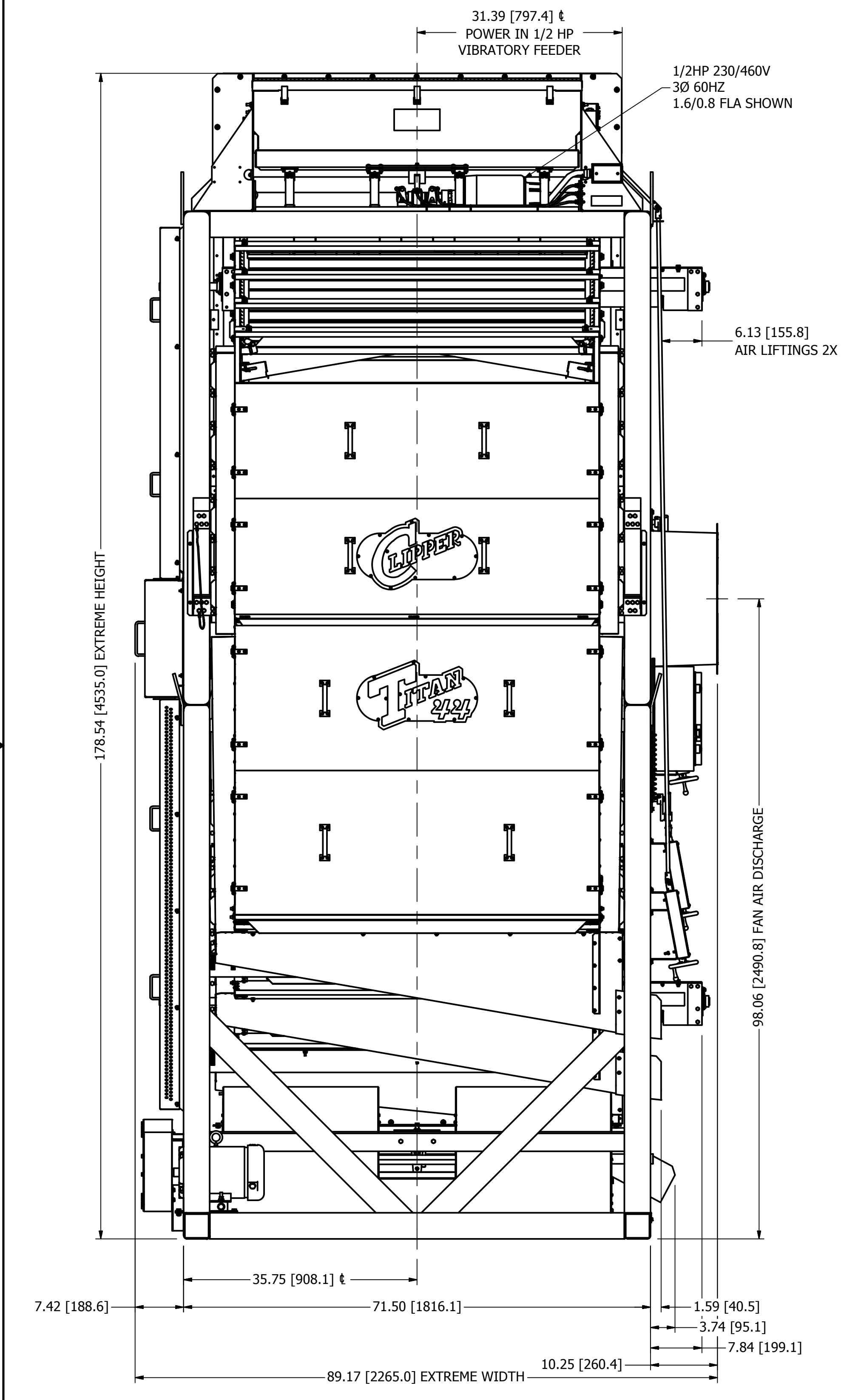
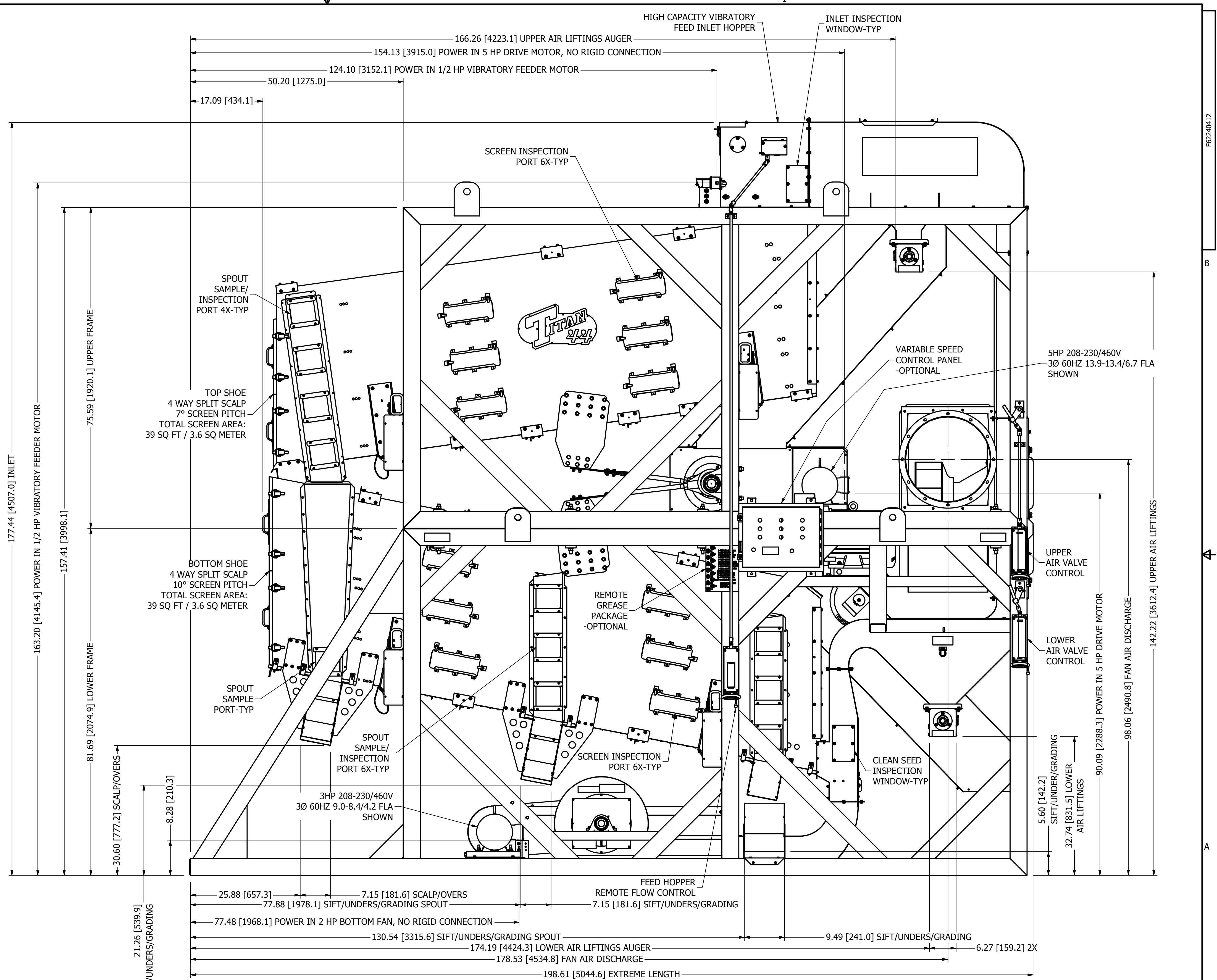


REV	ECN	DESCRIPTION	DATE	APPROVED
A	F110066	RELEASE	4/15/2011	dmjohnson
B	F140143	F66682003 WAS F66682001	9/10/2014	dmjohnson



FRONT VIEW

- NOTES:
- DO NOT SCALE FROM DRAWING.
 - ALTERNATIVE UNITS [X.X] IN MILLIMETERS.
 - .500-.875" [12.70-22.23mm] TOTAL THROW, BOTH SHOES.
 - CONTACT CLIPPER SALES FOR CFM [CMM] REQUIREMENTS, GIVEN SPECIFIC APPLICATION.
 - MACHINE SHIPPED IN TWO SECTIONS. UPPER SECTION SHIPPING WEIGHT: 5500 lb [2495 kg]. LOWER SECTION SHIPPING WEIGHT: 7825 lb [3549 kg].
 - EIGHT, 3/4-8 GRADE 5 BOLTS RECOMMENDED TO LAG FRAME THRU FLOOR JOISTS.
 - RECOMMENDED MAINTENANCE CLEARANCE FROM FRAME: 48.00" [1219] AT FRONT & SIDES, 12.00" [305] AT REAR.
 - FRAME ASTM A500 GRADE B (UNS K03000) 4.00 X 4.00 X 0.25 & 0.50" PAINTED FINISH.
 - SEE PRINT 2 OF 3 FOR REAR & LEFT SIDE VIEWS. SEE PRINT 3 OF 3 FOR TOP (INLET) & BOTTOM (OUTLET & MOUNTING) VIEWS.



TITAN 44 RH/RH (RIGHT HAND/RIGHT HAND) ARRANGEMENT SHOWN

- | | |
|---|--|
| <p>RH ARRANGEMENT</p> <ul style="list-style-type: none"> - SCALPING, SIFTINGS & AIR LIFTS OUT RH - FAN AIR DISCHARGE OUT LH | <p>RH/RH ARRANGEMENT</p> <ul style="list-style-type: none"> - SCALPING, SIFTINGS & AIR LIFTS OUT RH - FAN AIR DISCHARGE OUT RH |
| <p>LH ARRANGEMENT</p> <ul style="list-style-type: none"> - SCALPING, SIFTINGS & AIR LIFTS OUT LH - FAN AIR DISCHARGE OUT RH | <p>LH/LH ARRANGEMENT</p> <ul style="list-style-type: none"> - SCALPING, SIFTINGS & AIR LIFTS OUT LH - FAN AIR DISCHARGE OUT LH |

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	TOLERANCES EXCEPT AS NOTED DECIMAL: .005 .010 .020 FRACTIONAL: 1/32 ANGULAR: ± 1/2		FINISH: TOUCH-UP PAINT SCALE: 0.08:1 DRAWN BY: dmjohnson APPROVED BY: DMJ
	TITLE: CLEANER ASSY, RH/RH W/BOTTOM FAN, TITAN 44		DATE: 4/7/2006 SIZE: D PART NUMBER: F62240412-1
	SHEET: 1 of 3		SHEET: 1 of 3