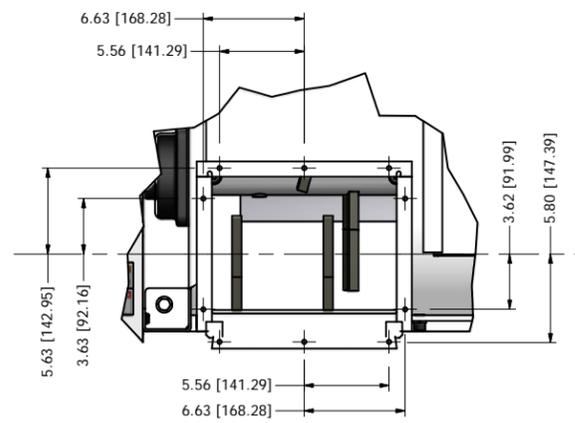
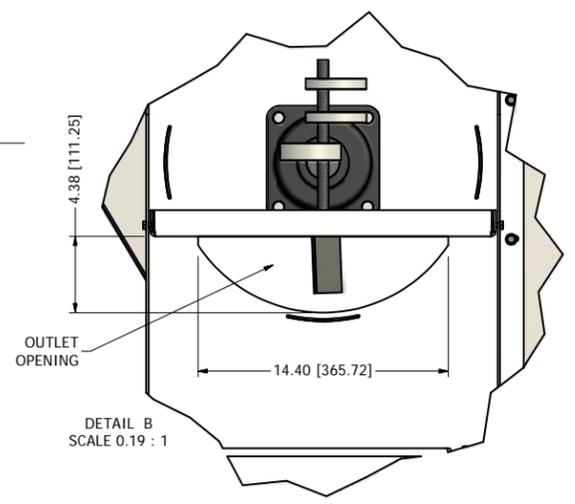


REV	ECN	REVISION HISTORY	DATE	APPROVED
A	F140012	RELEASED	1/30/2014	DCCLARK

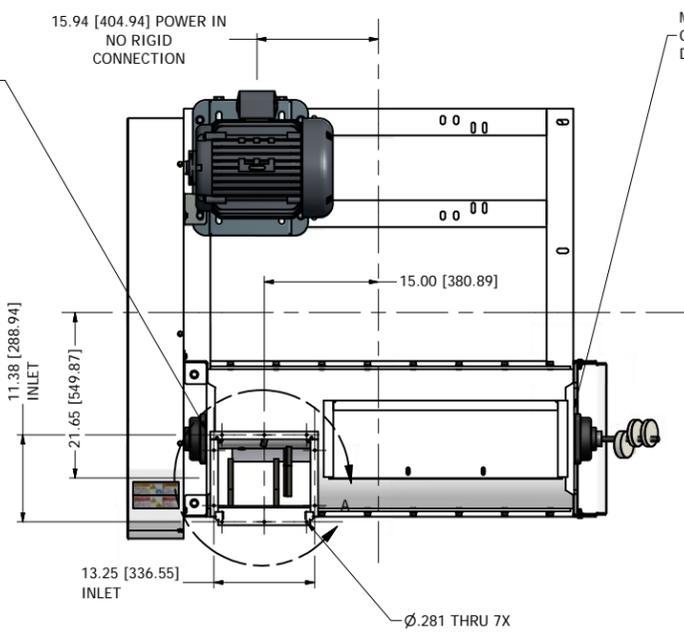
MUST ALLOW MINIMUM 60 INCHES (1.524 m) FROM ONE SIDE OF MACHINE FREE FOR REMOVAL OF HAMMER SHAFT. IF NO SPACE IS ALLOWED HAMMER SHAFT MAY BE EXTREMELY DIFFICULT TO REMOVE. HAMMERS MUST BE REMOVED FROM SHAFT FOR SHAFT REMOVAL.



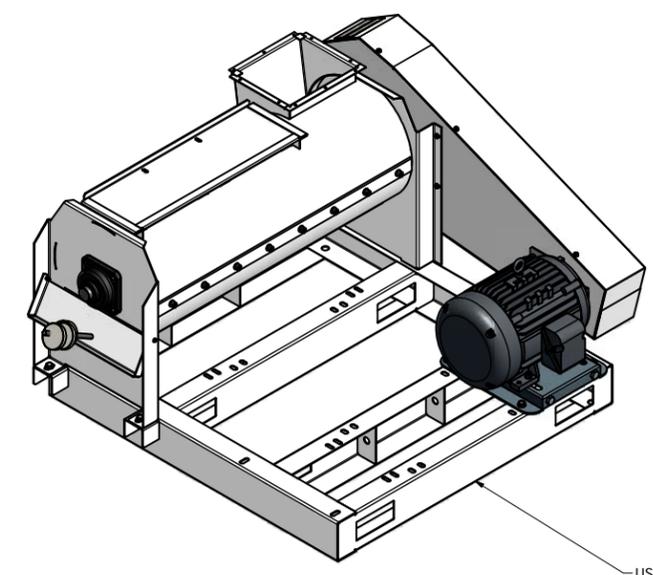
DETAIL A  
SCALE 1 / 6



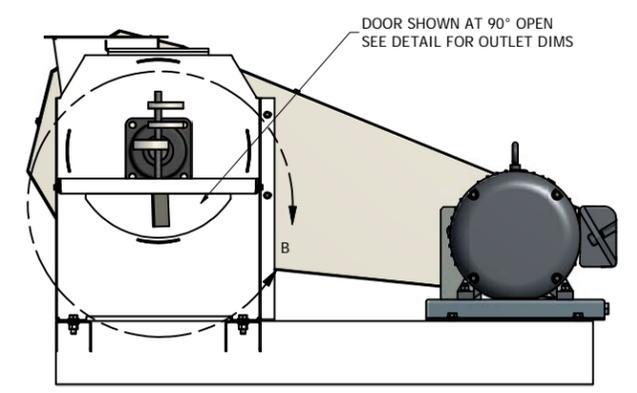
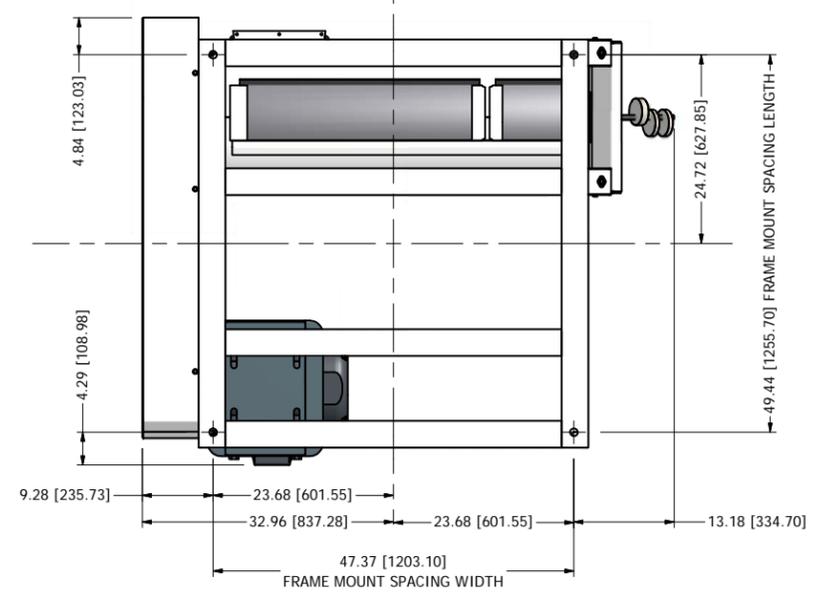
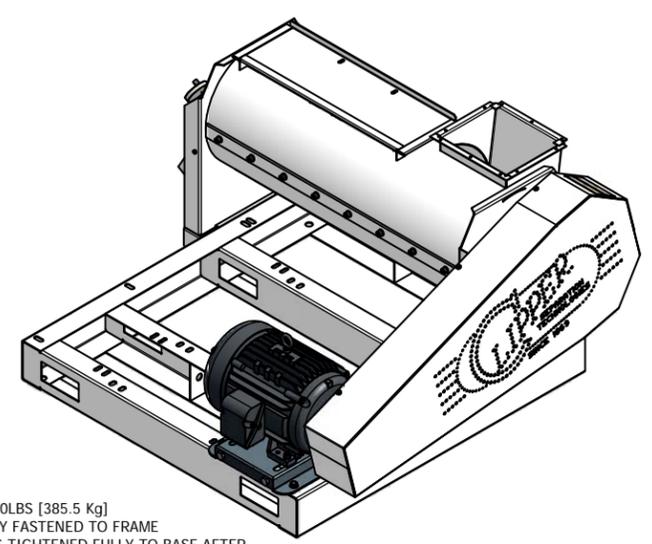
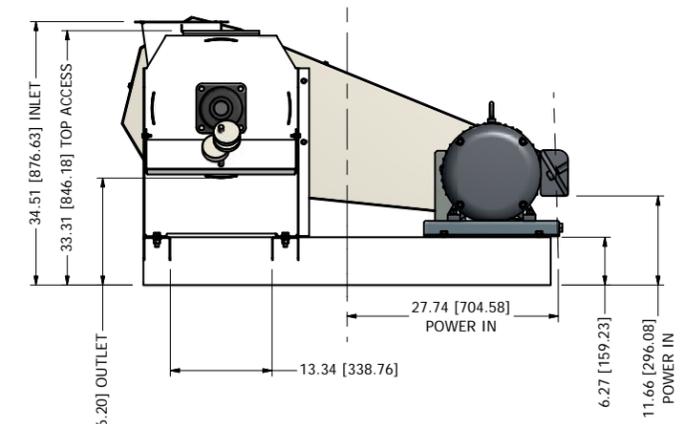
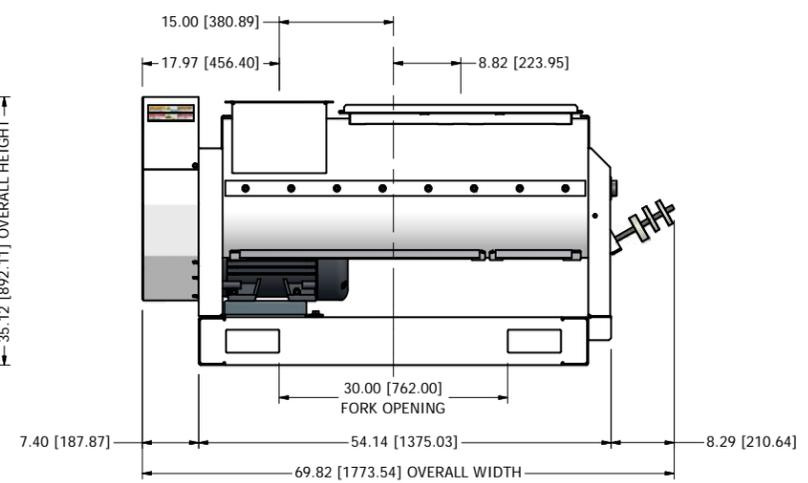
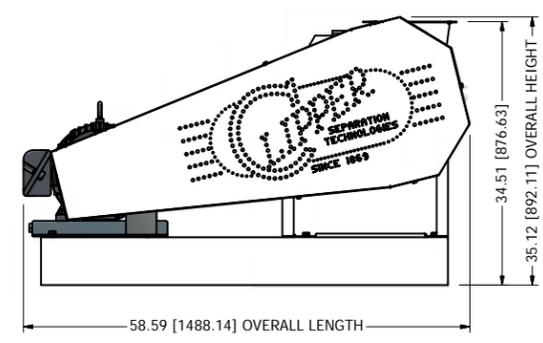
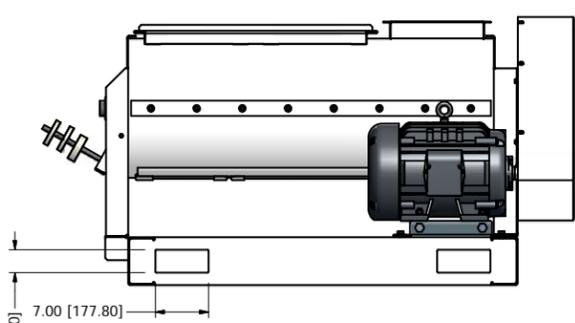
OUTLET OPENING  
DETAIL B  
SCALE 0.19 : 1



MUST ALLOW MINIMUM 60 INCHES (1.524 m) FROM ONE SIDE OF MACHINE FREE FOR REMOVAL OF HAMMER SHAFT. IF NO SPACE IS ALLOWED HAMMER SHAFT MAY BE EXTREMELY DIFFICULT TO REMOVE. HAMMERS MUST BE REMOVED FROM SHAFT FOR SHAFT REMOVAL.



USE FORK EXTENSIONS



DOOR SHOWN AT 90° OPEN  
SEE DETAIL FOR OUTLET DIMS

- NOTES:
- DO NOT SCALE FROM DRAWING.
  - ALTERNATIVE UNITS [X.X] IN MILLIMETERS
  - ASSEMBLED WEIGHT AS SHOWN APPROXIMATELY 850LBS [385.5 Kg]
  - DEBEARDER AND MOTOR BASE SHOULD BE SECURELY FASTENED TO FRAME BEFORE MACHINE IS ENERGIZED. ENSURE MOTOR IS TIGHTENED FULLY TO BASE AFTER BELT ADJUSTMENTS.
  - ENSURE GUARDING IS COMPLETELY IN PLASE AND SECURED BEFORE ENERGIZING MACHINE
  - FASTEN DEBEARDER FRAME TO FLOOR USING PROVIDED MOUNTING HOLES
  - USE FORK EXTENSIONS WHEN MOVING COMPLETE ASSEMBLY TO AVOID FRAME DAMAGE

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TOLERANCES EXCEPT AS NOTED DECIMAL: XX ± .030 XXX ± .005 XXXX ± .001		FRACTIONAL: ± 1/32 ANGULAR: ± 1/2°		TITLE: DEBEARDER WITH UNIVERSAL GUARD FINISH: NONE	
CAD NO MANUAL CHANGES		SCALE: 1 OF 1		SHEET: 1 OF 1 SIZE: D PART NUMBER: F20504110-I REV: A	